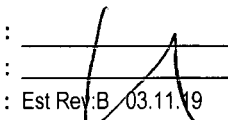
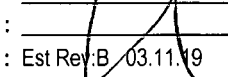


Slip 15/11

Dart Aerospace Ltd.

Date: Monday, 12/11/2007 7:55:58 AM  
User: Linda Lacelle

### Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BASKET MOD KIT
<b>Job Number</b> : 35611	
<b>Estimate Number</b> : 11337	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : DSI9268011
<b>This Issue</b> : 12/11/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3230 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 28512	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 19/11/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est Rev: B 03.11.19 Kit redesign KJ/DS	

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP DSI 9288-011 CHG 002

KS 07/11/13

2.0	M304TS0750W065	304 SQ Tube.75x.75x.065W
-----	----------------	--------------------------



**Comment:** Qty.: 25.8300 f(s)/Unit Total : 25.8300 f(s)

Material: 304/316 SS Tube 0.065" wall

(M304TS0.750W.065)

Batch: M106199 ✓

KS 07.11.13

3.0	D23273	Spacer Bushing
-----	--------	----------------



**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description

2 D2327-3 Spacer Bushing

Batch

333046 ✓

KS 07.11.13

4.0	M304EX07516F	Expanded Metal Flat Stai
-----	--------------	--------------------------



**Comment:** Qty.: 5.2500 sf(s)/Unit Total : 5.2500 sf(s)

Pick:

Qty Part Number Description

5sf M304EX0.75-16F Mesh

Batch

M105989 ✓

KS 07.11.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 12/11/2007 7:55:58 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET MOD KIT

Job Number: 35611

Part Number: DSI9268011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Cut 3/4 x 3/4 square tubing as per Dwg D3230

2-Fabricate basket wedge assembly as per D3230

A/R SS ROD Batch: M105138

2-Deburr & Remove all Markings From Material

*PD 07-11-13*

6.0

DO NOT USE

WELD INSPECTION



Comment: WELD INSPECTION

*PD 07-11-14 (1)*

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

*M105914*

*FL 07/11/14 (1)*

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*07-11-14 (1)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

10.0

AN417A

Bolt



Comment: Qty.: 5.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

5 AN4-17A

Bolt

109691

*AS 07/11/14*

11.0

AN960JD416

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

5 AN960JD416

Washer

M105420

*AS 07/11/14*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 01/11/15

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/11/2007 7:55:58 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET MOD KIT

Job Number: 35611

Part Number: DSI9268011

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

MS21042L4

Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

5 MS21042L4 Nut (or -4)

105054

AS 07/11/14

13.0

DSI9053011

BASKET HINGE PLATE CHANGE KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 DSI 9053-011 Hinge Change Kit

35680

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

PA-11-15 (1)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP Dsi 9268-011

Location:

PPP Rev:

DRAFT

PA 7/11/15 (1)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PA 07/11/15 (1)

Job Completion



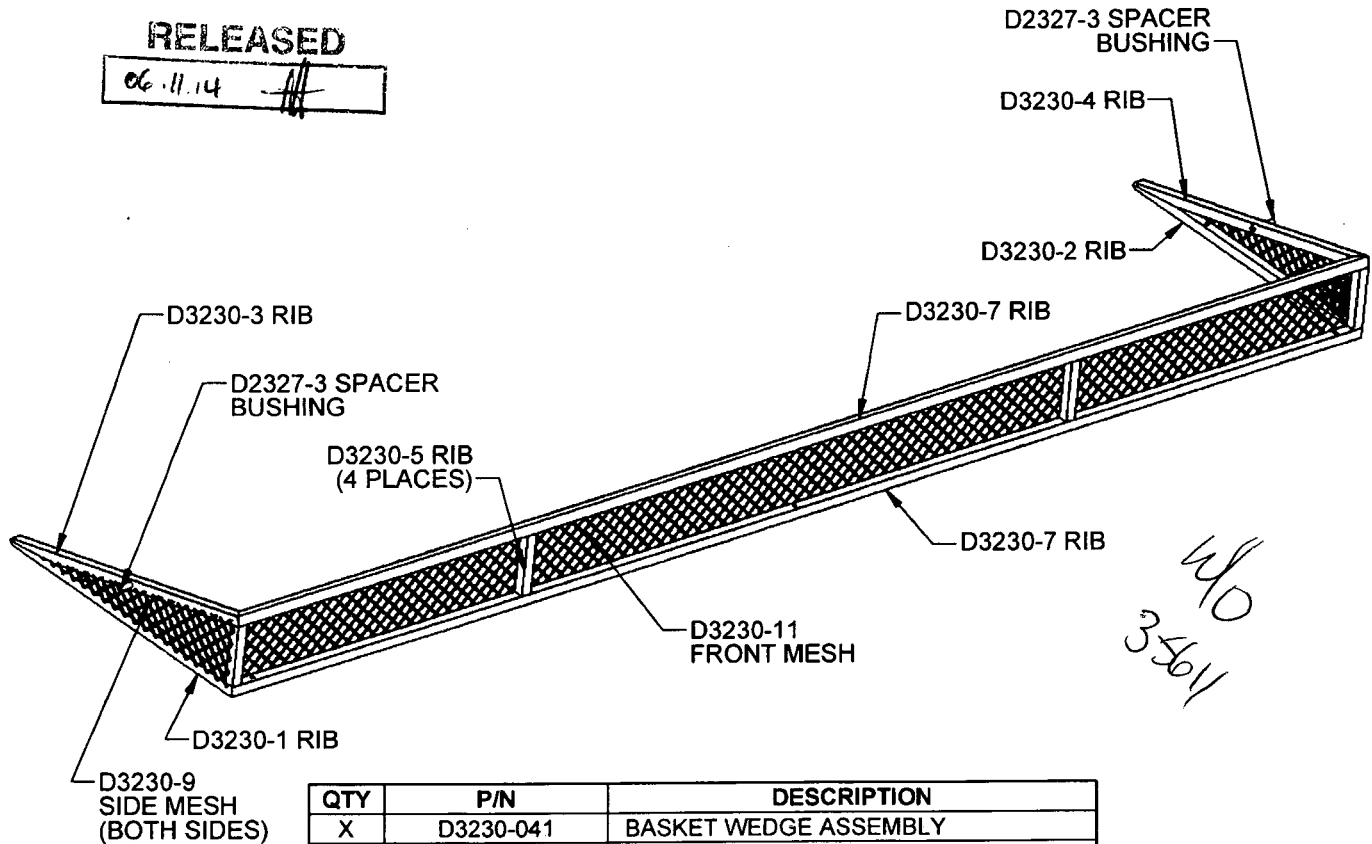
U 07/11/15

**DART**

DESIGN 9P	DRAWN BY CB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3230	REV. B SHEET 1 OF 4
DATE 06.11.10		TITLE BASKET WEDGE ASSEMBLY	SCALE 1:32
REV	DATE	DESCRIPTION	
A	03.10.31	NEW ISSUE	
B	06.11.10	15.75 WAS 16.00; REMOVE D2581; ADD VIEW B-B; D2327-3 ADDED	

**RELEASED**

06.11.14



QTY	P/N	DESCRIPTION
X	D3230-041	BASKET WEDGE ASSEMBLY
2	D2327-3	SPACER BUSHING
1	D3230-1	RIB
1	D3230-2	RIB
1	D3230-3	RIB
1	D3230-4	RIB
4	D3230-5	RIB
2	D3230-7	RIB
2	D3230-9	SIDE MESH
1	D3230-11	FRONT MESH

**NOTES:**

- 1) FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3
- 2) WELD PER DART QSI 004
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) PART IS SYMMETRIC ABOUT  $\phi$

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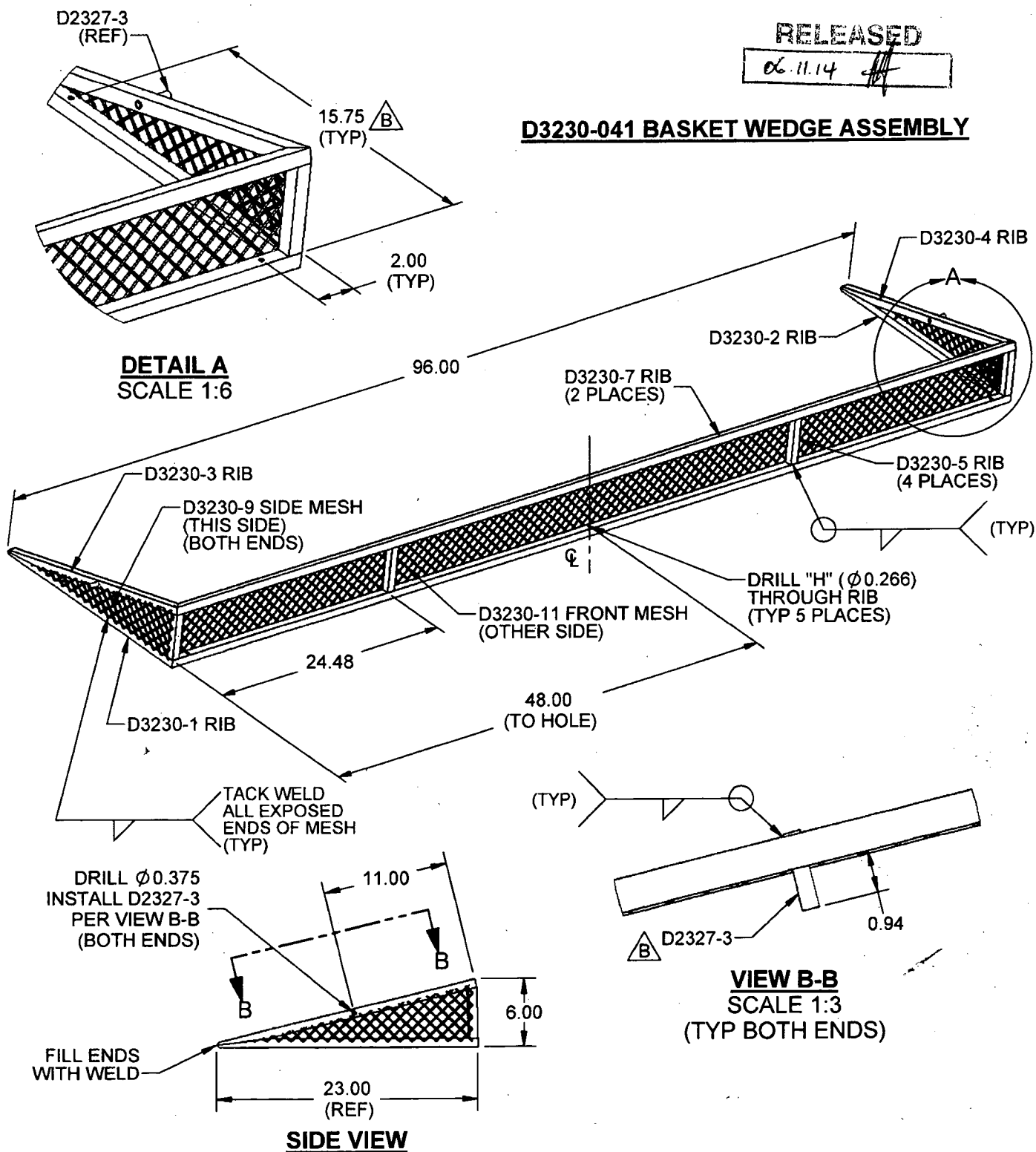
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**DART**

DESIGN 9P	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED H	DRAWING NO. D3230	REV. B SHEET 2 OF 4
DATE 06.11.10		TITLE BASKET WEDGE ASSEMBLY	SCALE 1:12

RELEASED

06.11.14

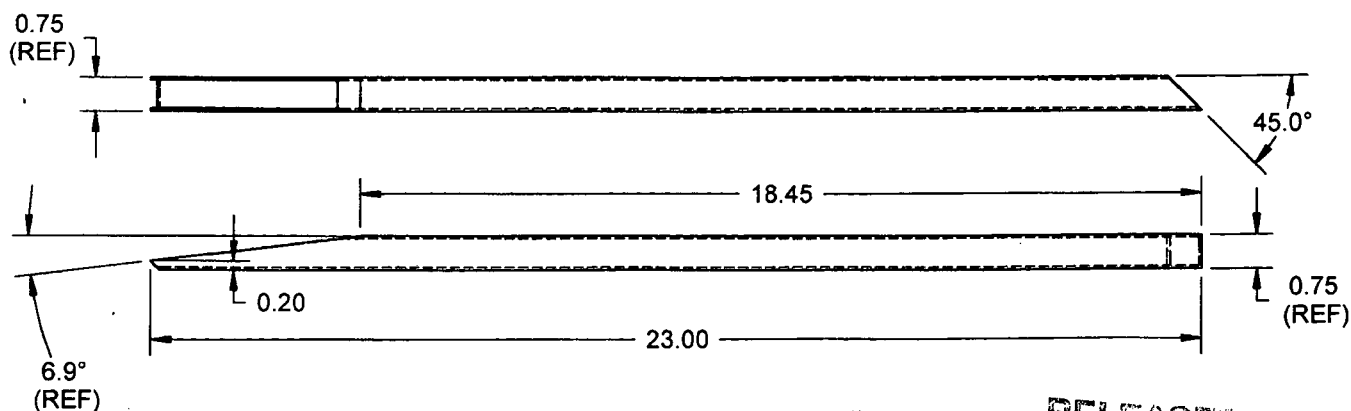
**D3230-041 BASKET WEDGE ASSEMBLY**

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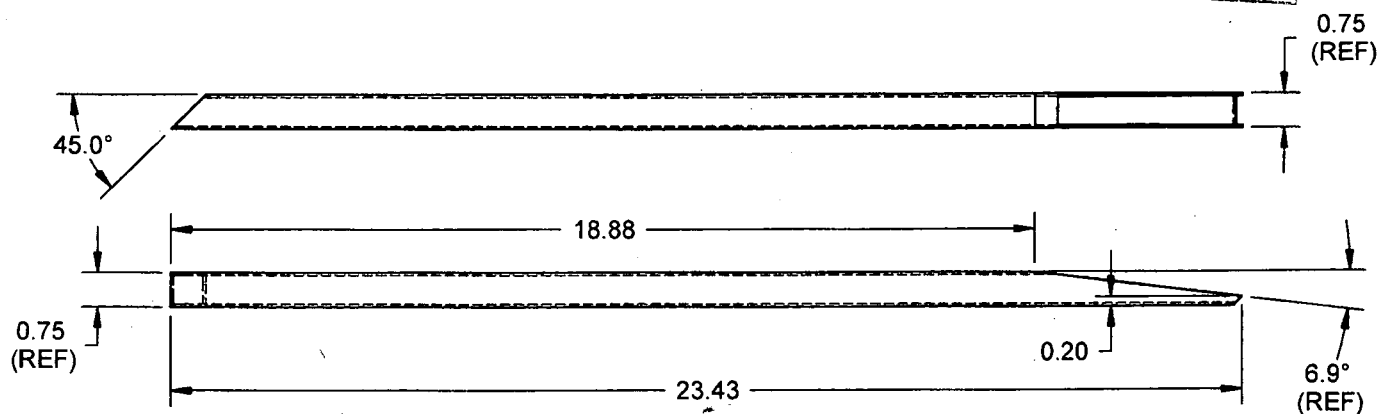


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CHECKED <i>CE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3230	REV. B SHEET 3 OF 4
DATE 06.11.10		TITLE BASKET WEDGE ASSEMBLY	SCALE 1:4

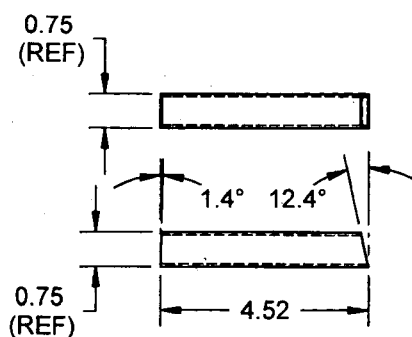


**D3230-1 RIB (SHOWN)**  
**D3230-2 RIB (OPPOSITE)**

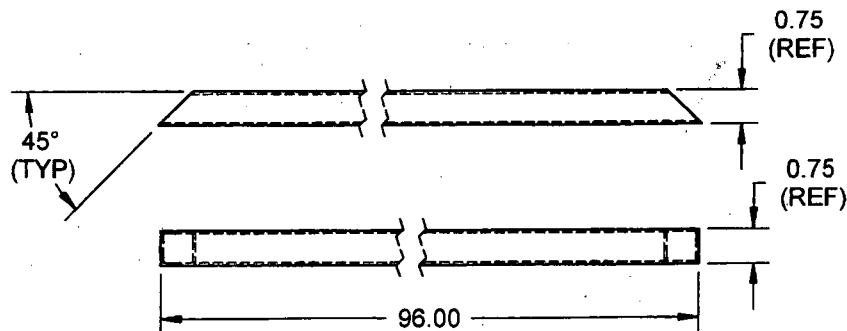
RELEASED  
06.11.14 *[Signature]*



**D3230-3 RIB (SHOWN)**  
**D3230-4 RIB (OPPOSITE)**



**D3230-5 RIB**



**D3230-7 RIB**

NOTE:  
RIB MATERIAL: AISI 304/316 STAINLESS STEEL, 0.75 x 0.75 x 0.06 THICK SQUARE TUBING  
(REF DART SPEC M304TS0.750W.060)

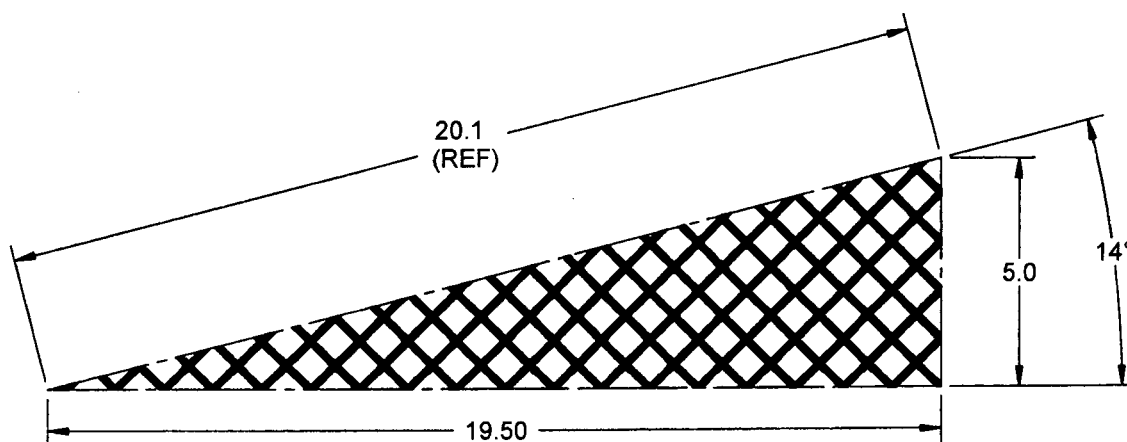
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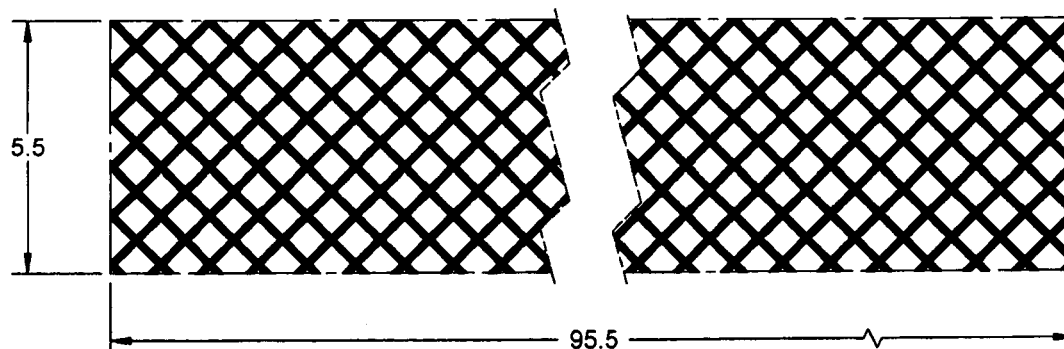


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CHECKED <i>CE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3230	REV. B SHEET 4 OF 4
DATE 06.11.10		TITLE BASKET WEDGE ASSEMBLY	SCALE 1:4



**D3230-9 SIDE MESH**

RELEASED  
06.11.14 *[Signature]*



**D3230-11 FRONT MESH**

**NOTE:**  
MESH MATERIAL: 3/4 - 16F EXPANDED STAINLESS STEEL (REF DART SPEC M304EX0.75-16F)

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